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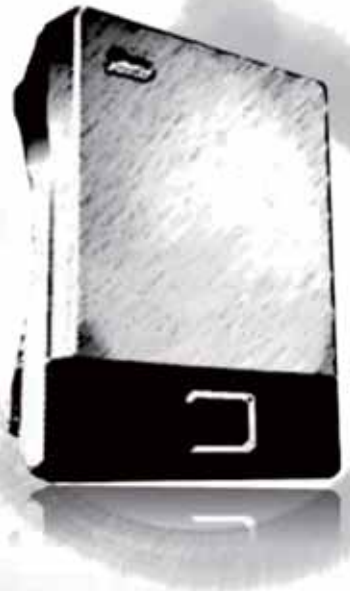
Think Power



User Manual

- Installer
- Operator
- Maintainer

PV Grid-Connected Inverter

- T1500TL/2200TL/3000TL

Introduction

About Xinqi Solar

Thank you for using the PV grid-connected inverter of Xinqi Solar.

Established in 2011, Wuxi Xinqi Power New Energy Technology Co., Ltd. is located in Wuxi, the Changjiang River delta plain hinterland, closing to the Changjiang River in the north and Taihu Lake in the south, whose geographical location is superior. The registration fund of Xinqi is 20 million, specialized in researching and developing, producing, selling and providing customer service in the PV Grid-Connected Inverter products in the type of solar households.

Since its inception, our company focused on the technology, guided by products, had a fully automatic production line and the international R&D team, mastered international leading invert core technology, and constantly developed stable and reliable products to meet the growing energy demand of the global residents. Advanced in technology, excellent in quality, stable and reliable products of Xinqi will utilize it's strong technology and excellent craftsmanship to show the strong competitive power in the domestic and international markets.

For readers

This manual is applicable for technicians of inverter installation, operation and maintenance. The readers shall be familiar with electrical knowledge.

About this manual

Please read this manual carefully before using products. This manual shall be kept in a place which is convenient to use. Operator using this manual must be a qualified electrical engineer certified by the local electrical authority.

Copyright

The copyright of this manual belongs to Wuxi Xinqi Power New Energy Technology Co., Ltd. Any part or the entire of this manual cannot be carried in public without a written permission.

Because of the continuous product upgrading, this manual will be updated correspondingly, and thus there will be some unconformity between the manual description and the products, and the user can acquire the most updated version from www.xqsolar.com or Xinqi Solar will not be responsible for informing the user of the manual upgrading.

Applicable Models

This manual provides the installation, operation and maintenance of PV grid-connected inverters Tang 1500TL-Tang 3000TL. The following models of inverter are related:

●T1500TL ●T2200TL ●T3000TL

Revision

Revised version No.	Date	Description
XQ-UMT1.0.0EN	2012.05.01	Rev.1

Important safety instruction

Symbols in this manual

To ensure the personal and property safety in using the photovoltaic inverter and the high efficiency of the product, related safe operation notices are provided in the manual, and corresponding symbols are used for emphasizing the importance. These important notices must be fully understood and followed. Symbols used in this manual are listed below to help you carefully read and use this manual.

Danger	It means a highly potential danger which may cause a serious personal injury or death directly if this warning is neglected.
Warning	It means a moderately potential danger which may cause a serious personal injury or death directly if this warring is neglected.
Caution	It means a lightly potential danger which may cause a light or moderate personal injury or serious property loss if this warning is neglected.
Notice	It means a potential risk which may cause device malfunction or property loss if this warning is neglected.
Tip	It means an additional notice emphasizing or complementing the content, or providing a tip for optimizing the product operation, and further helps you solve some problems or save some time.
	It means a helpful reference or notice.

Symbols on the inverter

The inverter is attached with some labels related to operation safety. Please don't install the device before carefully reading through and fully understanding these labels.

	It means there is still residual voltage in the inverter! The capacitor is still electrified after the AC/DC side of the inverter is cut off, so the inverter cannot be maintained within 10min till the capacitor is completely discharged.
	Danger of high voltage and electric shock!
	Danger of high temperature and burn injury!
	Earth line!
	The wasted product must be sent to the authorized collecting center.
	Please carefully read through and fully understand the instruction manual before using the product.
	Acceptable in the test of insulation and voltage resistance.
	Acceptable in the function test.
	Acceptable in the quality inspection.

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1 Safety instruction

Tip Please contact Xinqi Solar if you have any problems .

Tang Series inverters are designed, manufactured and tested as per international safety standards. However as an electrical and electric product, it must be installed, operated and maintained strictly according to related safety notices.

If you have any problems, please contact the nearest service center or authorized dealer. Please do NOT install or repair the product by anyone who is not qualified by local authority.

Xinqi Solar is not responsible for any damage or loss caused by misuse or misunderstanding the information in this manual.

Warning

Misuse or misoperation may harm:

- The personal safety of the operator or a third person.
- The property safety of the inverter or any other property.

1.1 Before installation

Warning

The inverter cannot be connected to the grid unless approved by the electrical authority, and it must be installed according to the local standard and related standard for an electrical enterprise.

Notice

Please check if there is any damage on the package or the product before installing. The inverter is electrical radioactived, Please choose a suitable place for installing.

1.2 During installation

Danger

Keep the PV array covered and the DC circuit breaker OFF. High voltage will be generated by PV array exposed under sunshine. All the cables must be connected firmly.

Notice

The inverter must be installed by a qualified electrical engineer certified by the local authority, and the installation manual must be read through before installation. It must be installed according to the local standard and related standard for an electrical enterprise.

1.3 Operation

Danger

- High voltage is a hazard, make sure keep the device away from children.
- Any touch with the device or terminal may cause electric shock or fire. Please follow all the safety instructions.
- A damaged device or system fault can cause electric shock. Make sure that you have checked the package and the device before installation to avoid unnecessary damage or loss.

Caution

Be aware of the hot surface while the device is running.

1.4 Repair

Danger

Completely switch off the connection between the inverter and the grid, DC side connection. Wait for 10 minutes until the internal elements are fully discarged.

Notice

Do NOT restart the inverter before all the hazards have been removed. Please contact your local dealer and always have licensed trader do the repairing.

1.5 EMC

EMC(ElectroMagnetic Compatibility) means the resistance of a device or system against generating any ElectroMagnetic interference to the environment without influencing the normal operation in the ElectroMagnetic environment.

- Immunity to the own noise; Immunity to the internal electrical noise.
- Immunity to the external noise; Immunity to the external ElectroMagnetic noise.
- Noise radiation level: influence of ElectroMagnetic radiation to the environment.

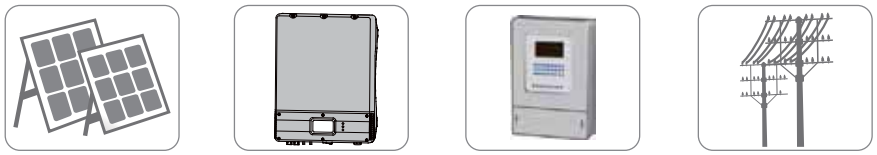
Notice

- The ElectroMagnetic radiation of the inverter is harmful for health.
- Please never stay within 20cm from a running inverter for long.

2 Product description

2.1 Product applicability

By Tang series inverter, the DC voltage generated in the PV array can be transformed into AC voltage and supplied to the grid. The PV power generating system consists of PV arrays,inverters, meters and a public grid.



PV Array　　Inverter　　Metering　　Grid

Fig. 2-1

The research, development and manufacture of Tang series are integrated with the most updated techniques and public confirmed safety regulations. However, improper operation or misuse may still cause injury or loss.
Instruction and information provided in this manual must be followed all the time.

2.2 Circuit structure

Fig.2-2 shows the internal functional diagram of Tang series inverter. After the PV array input enters the voltage boosting circuit via the filter circuit,the input DC voltage is boosted and stabilized to BUS value for the full-bride inverter circuit, and in this process, the MPP tracer in the inverter will ensure the DC energy generated in the photovoltaic array can be used by the inverter circuit at maximum and the DC current will be conveyed into the grid.

The joint of the input and output EMC can effectively reduce the interference between the inverter and outside.CPU1 and CPU2 control the inverter operation and monitor the operation state, and in any abnormal working condition, it will protect the inverter and external device and personal safety according to the reserve program thus extremely improve the stability and reliability of the system.

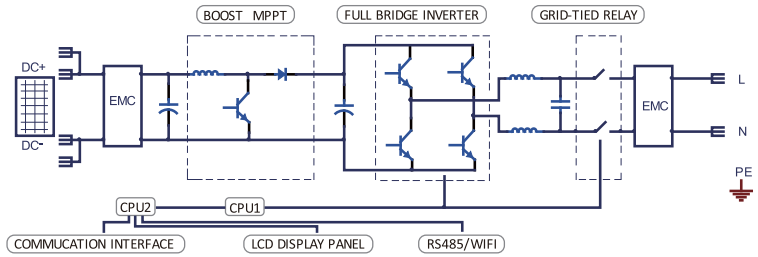


Fig.2-2

2.3 Product introduction

2.3.1 Electrical connecting part

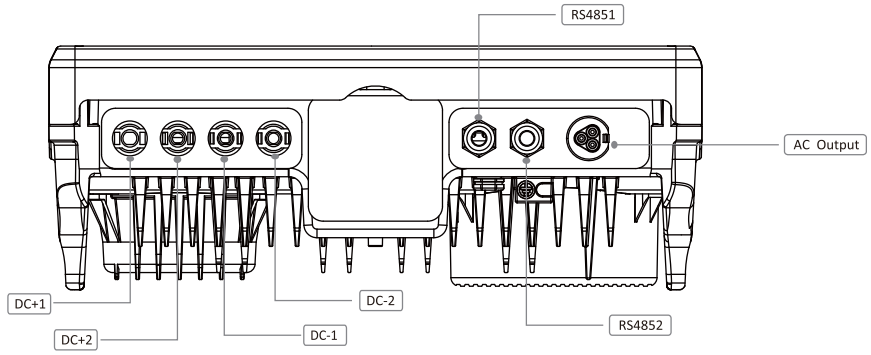


Fig.2-3

Tab. 2-1: Description for the electrical connecting part of the inverter

Name	Description
DC+ (1/2)	The positive part of terminals connecting the PV array
DC- (1/2)	The negative part of terminals connecting the PV array
RS485 (1/2)	Standard communication mode
AC Output	Connected to the grid

Instruction

A DC switch is recommended in consideration of safety. In some countries, there is imperative requirement for the connection of PV array and inverter, so the user can select an applicable Tang series inverter to satisfy the requirement.

2.3.2 Dimensions and weight

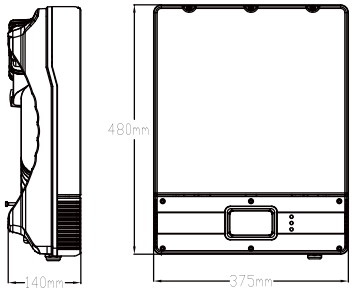


Fig.2-4

Notice

Waterproof I/O terminal are located at the bottom of the inverter.Be cautious when handling and installing to prevent any damage.

Tab.2-2: Inverter weight

Model	T1500TL	T2200TL	T3000TL
Weight	17Kg	17.5Kg	18Kg

2.3.3 LCD Displaying panel

The inverter is totally computerized and all the status are displayed on the LCD screen, the screen is also sound-sensitive, it will turn into sleep mode in 2 minutes with no operation. You can wake up the screen just by slightly clicking the plastic shell around the LCD displaying panel.

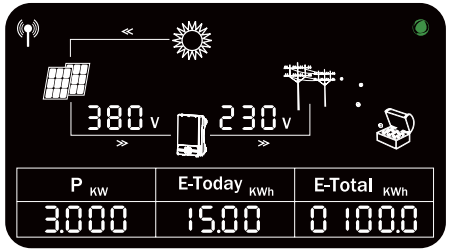


Fig. 2-5

2.3.4 Product label

The product label, attached to the right side of the inverter. Please check all the information before installing.

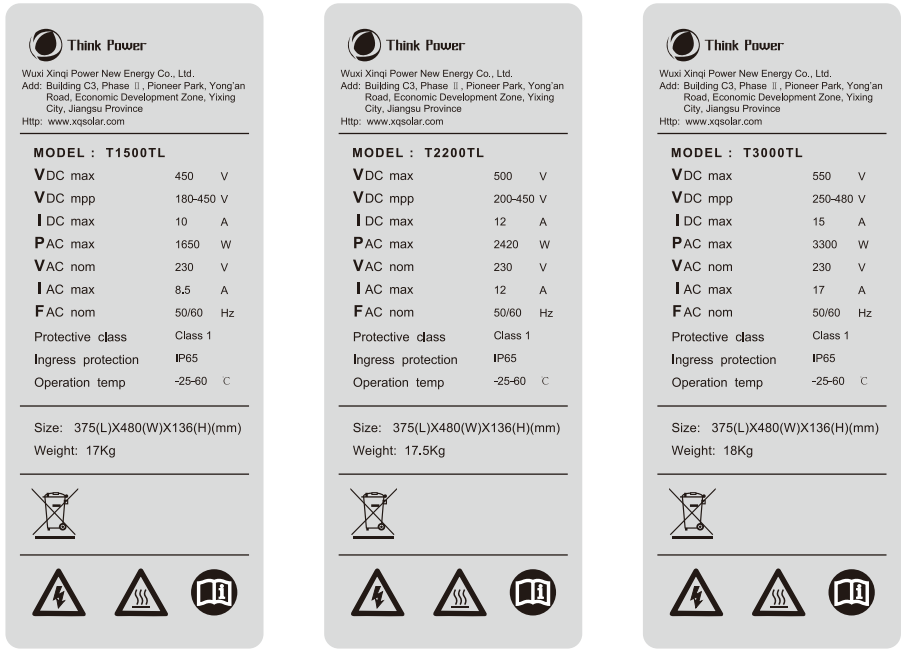

Think Power
Wuxi Xinqi Power New Energy Co., Ltd.
Add: Building C3, Phase Ⅱ, Pioneer Park, Yong'an Road, Economic Development Zone, Yixing City, Jiangsu Province
Http: www.xqsolar.com
MODEL : T1500TL
VDC max 450 V
VDC mpp 180-450 V
IDC max 10 A
PAC max 1650 W
VAC nom 230 V
IAC max 8.5 A
FAC nom 50/60 Hz
Protective class Class 1
Ingress protection IP65
Operation temp -25-60 ℃
Size: 375(L)X480(W)X136(H)(mm)
Weight: 17Kg
Think Power
Wuxi Xinqi Power New Energy Co., Ltd.
Add: Building C3, Phase Ⅱ, Pioneer Park, Yong'an Road, Economic Development Zone, Yixing City, Jiangsu Province
Http: www.xqsolar.com
MODEL : T2200TL
VDC max 500 V
VDC mpp 200-450 V
IDC max 12 A
PAC max 2420 W
VAC nom 230 V
IAC max 12 A
FAC nom 50/60 Hz
Protective class Class 1
Ingress protection IP65
Operation temp -25-60 ℃
Size: 375(L)X480(W)X136(H)(mm)
Weight: 17.5Kg
Think Power
Wuxi Xinqi Power New Energy Co., Ltd.
Add: Building C3, Phase Ⅱ, Pioneer Park, Yong'an Road, Economic Development Zone, Yixing City, Jiangsu Province
Http: www.xqsolar.com
MODEL : T3000TL
VDC max 550 V
VDC mpp 250-480 V
IDC max 15 A
PAC max 3300 W
VAC nom 230 V
IAC max 17 A
FAC nom 50/60 Hz
Protective class Class 1
Ingress protection IP65
Operation temp -25-60 ℃
Size: 375(L)X480(W)X136(H)(mm)
Weight: 18Kg

Fig.2-6

3 Installation

3.1 Safety instruction

Danger

The DC voltage at the PV array and the AC voltage at the grid side are both higher than the safe voltage. It is forbidden to touch any electrified terminal directly. Make sure the DC side is not electrified before installation and maintenance.

The inverter must be installed, operated or maintained as per the following standard and instruction, and it can not be connected to the grid for power generating unless approved by the local power supply authority, and all operation must be performed by a qualified electrical engineer.

●All electrical installation must be performed according to the local standard of electrical installation.

●No internal part except the wiring terminal can be touched during installation.

●A running inverter has a high voltage, so no internal operation can be made within 10 min at least after the AC and DC power supply of the inverter is cut off and it is made sure by measuring the DC voltage by a multimeter that the capacity is fully discharged.

●Take care of the hot surface of the inverter. For example, the heat radiator of the power semiconductor will be kept in a high temperature after the inverter is shut down.

●The inverter is deliver without any user's self-maintenance assembly, so please contact the local authorized installation and maintenance technist if you need to maintain your inverter.

3.2 Installation procedures

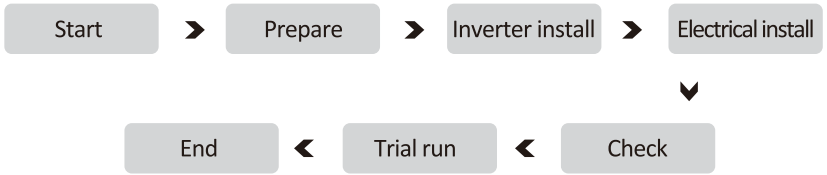


Fig.3-1

See the following instruction for details.

3.3 Preparation before installation

3.3.1 Unpacking and checking

The product is carefully tested and checked before transportation, however it is still possible to be damaged during transportation, please check the device again before installation. If any damage, please contact the transportation agency or directly contact Wuxi Xinqi Power New Energy Technology Co., Ltd.

Fig. 3-2

Tab. 3-1: Package list

No.	Description	Qty	Remark
1	Inverter	1	
2	Installation Back Board	1	
3	Positive DC Connector Packet	1	For the connection of PV panel
4	Negative DC Connector Packet	1	For the connection of PV panel
5	AC Connector Packet	1	For the connection of grid
6	Euro Terminal Block Packet	1	For the RS485 communication
7	Installation Screw Packet	1	For the back board installation
8	User Manual	1	Please read through carefully
9	Package List	1	Check the delivery according to the package list
10	Warranty Card	1	Please well keep for filling and returning us if there become any fault in the inverter
11	Certification	1	

3.3.2 Preparation for tools

The following tools will be used for installing the inverter:

ϕ6 percussion drill Press pinchers Screw driver and wrench Multimeter Hammer

Fig.3-3

3.4 Selection for a installation position

Danger

Some parts (e.g.: heat radiator) of the inverter runs with a high temperature, so it is not suitable for installing near inflammables or explosives.

Notice

- When selecting an installation position, please avoid the influence of noise and electromagnetic radiation to the environment.
- The inverter can not be installed near any place of high external electromagnetic radiation(e.g.: a TV tower, communication signal tower or HV cables).

Notice

The inverter performance will be degraded if the environmental temperature is 45℃ above. Make sure the inverter is installed in a well ventilated place so that the power generation can be maximized.

Detailed requirement for installation position:

※ The inverter with a protection level of IP65 can be installed in the open air.

※ The inverter can not be installed under direction sunshine, or the internal temperature of the inverter will be excessively high and thus the inverter performance will be degraded for protecting the internal elements; or even the temperature protection will be activated by the excessively high temperature.

※ The inverter shall be installed in a cool & dry place with temperature from -25℃- +60℃;The environmental relative humidity is not higher than 95% and without any condensation.

※ The inverter LCD shall be leveled with eyes and with enough space in the front for inspection.

※ To avoid of burning or electric shock, the inverter shall be installed beyond reach of children. The temperature of some parts (e.g. : the heat radiator) is high when the inverter is running.

※ Make sure the installation position does not shake.

※ The inverter shall be installed in a well ventilated place to ensure the normal heat radiation.

※ The installation place shall be firm enough to support the inverter weight.

※ The inverter shall be installed on a vertical wall, or within 15°at most if backwards to the wall.

※ Connecting terminal is located at the bottom.

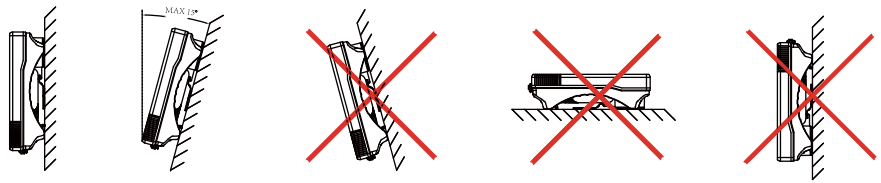


Fig.3-4

Tab.3-2: Effective spacing dimensions

Position	Min. size (cm)
Front	20cm
Lateral	40cm
Top	40cm
Bottom	50cm

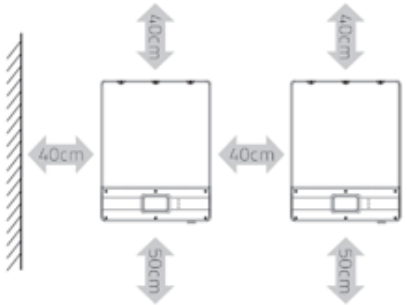


Fig. 3-5

3.5 Inverter installation

Danger

Please check that the open circuit voltage, short circuit current and maximum power at STC of the PV array are within the capacity of the solar inverter.

The full load MPPT voltage range is within the 250V-480V.

3.5.1 Installation Guide

1) Take out the back board and fix it to the wall; then peel the four green logos on the back board and attach them to the wall through the hole. Thus the installation holes are marked.

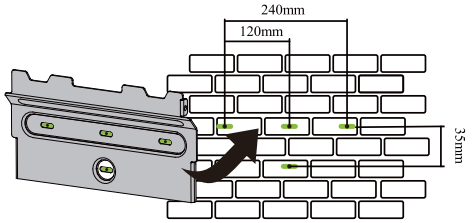


Fig. 3-6

2) Drill holes in the marked position as per the size of expansion screws.

3)Insert the expansion tubes into the hole, knock the tubes into the hole and make them level with the wall surface.

4)Fix the back board to the wall using the tapping screws tightly.

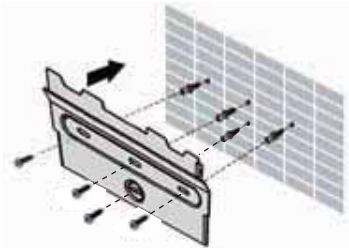


Fig. 3-7

5) Keep the inverter tilts slight upward, and attach it to the wall bracket slightly to the top of its final position, and then visually check if the inverter is correctly installed on the bayonet.

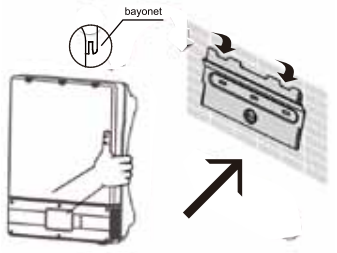


Fig.3-8

6) After installing the inverter, adjust the screw on the back of the box to ensure that the inverter is parallel to the wall.

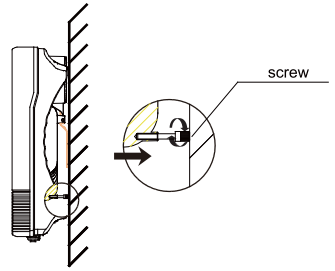


Fig.3-9

7) The installation is finished

Tip The anti-theft lock is not on the scope of delivery, and you need to equip one by yourself. See 3.5.3 for the specification of the anti-theft lock.

3.5.2 Optional anti-theft lock

An anti-theft lock can be used to lock the inverter on the back board and protect the outdoor installed inverter from theft.

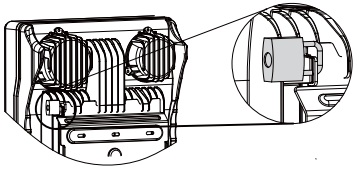


Fig.3-10

The lock size shall satisfy the following requirement:

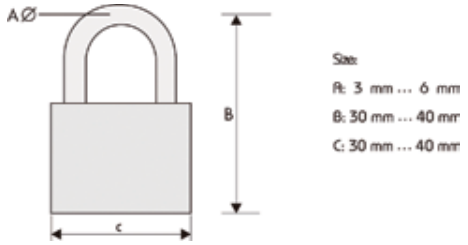


Fig.3-11

Notice

- The anti-theft selected must be suitable for outdoor installation.
- Regularly check if the lock can be normally opened.
- The key to the anti-theft lock must be well kept.

3.6 Electrical connection

After the inverter is correctly installed on the wall or support, the next step is the electrical connection for the inverter. Electrical connection must be performed according to related safety standards.

Danger A misoperation electrical connection may cause personal injury or death or damage the inverter irreversibly. Wiring operation must be performed by a qualified electrical engineer.

Warning All electrical installation must be complying with local and national electrical standards.

Warning The inverter cannot be connected to the grid unless approved by the local electrical authority and all electrical connections are completed by a qualified electrical engineer.

Warning Please use cables of specification recommended by us, or the system safety may be deraded.

The electrical connection for an inverter covers electrical cable connection and communication cable connection.

3.6.1 Electric and electrical system structure

The electric and electrical connection for the whole solar energy power generation system is shown as below:

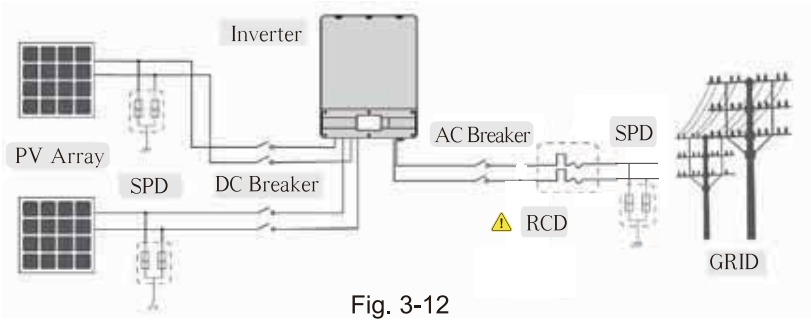


Fig. 3-12

The PV array is connected to the inverter via a DC breaker, the inverter is connected to the grid via an AC breaker, and surge protection device (SPD) are configured on the AC and DC sides respectively.

If the inverter is equipped with the “AC Breaker including the RCD”, the parameter of the RCD refers to the following:

Tab.3-3: suggested RCD parameter

Number of inverter(s)/parallel	Suggested RCD parameter(mA)
1	≥50×1
2	≥50×2
3	≥50×3
.....	.....
n	≥50×n

No load can be directly connected to the output side of the inverter.

3.6.2 Structure of the communication system

Tang series supports two flexible communication modes: RS485 and optional wireless WIFI. The topological structure of the communication connection is introduced below.

> **Tip** See 3.6.3 for the detailed wiring terminals and 3.6.4 for the detailed wiring steps.

- Communication between a single device and a PC

1) Single device communication mode 1(RS485)

See the figure below for the connecting method, a pair of A/B terminals on the inverter is connected to the A/B terminals on the RS485/USB switch, and the other end of the switch is connected to the computer.

Fig.3-13

2) Single device communication mode 2 (WIFI module)

The connecting method is shown below, and a pair of wireless WIFI modules are installed on the inverter and computer.

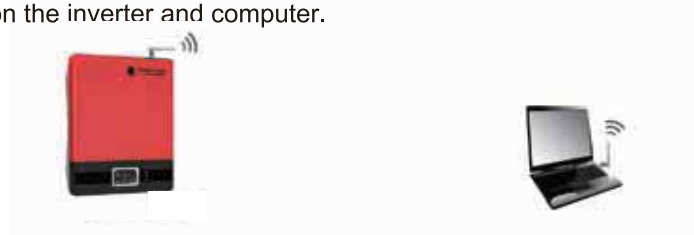


Fig.3-14

- Communication between multiple devices and a PC

1)Multi-device communication mode 1 (RS485)

See the figure below for the connecting method, A/B terminals on the inverter are paralleled and then connected to the A/B terminal on the RS485/USB switch, and the other end of the switch is connected to the computer.Up to 32 inverters can be connected by this mode.

Fig. 3-15

> **Tip** The“Multi-device communication mode 1”with RS485 is applicable for centralized installation where wiring is convenient for the computer and devices.

2)Multi-device communication mode 2 (RS485 and WIFI module)

See the figure below for the connecting method, A/B terminals of inverters are paralled, and a pair of WIFI module is installed on any one of the inverter and the PC. Up to 32 inverters can be connected by this mode.

Fig.3-16

> **Tip** The“Multi-device communication mode 2”with RS485 and WIFI is applicable for centralized installation where wiring is not convenient between the computer and devices. This communication mode is recommended.

> **Tip** RS485/USB switch module and WIFI wireless module are serial products orderable from Xinqi Power RS485/USB switch module can be purchased by the user of own.

> **Tip** If RS485 communication mode is selected, it is recommended to use two-core dual-twisted shield cable. The recommended specification is RVVP2 * 1.0. The maximum transmission distance of RS485 communication mode is 1200m.

Notice

WIFI wireless communication is functioning within 1200m in an opening distance, but interference and barrier shall be put into consideration because the actual transmission distance is influenced by the installation field and external interference.

No load can be directly connected to the output side of the inverter.

3.6.3 Wiring terminals and cable specification

1) DC wiring terminals

The DC side of inverter has 4 terminals totally, including two DC positive wiring terminals and two DC negative wiring terminals. See the figure below:

Fig.3-17

The wring terminals as following:

Fig.3-18

Fig.3-19

Fig.3-20

Fig.3-21

2) AC terminals

Fig.3-22

Fig.3-23

3) Communication terminals

Fig.3-24:RS485

Fig.3-25:RS485

Tip

The two pairs of A/B RS485 communication wiring terminals at the inverter communication side are equivalent.

- Single-device communication: Either pair of A/B RS485 communication wiring terminals can be connected if RS485 module is connected.
- Multi-device communication: Either pair of the A/B RS485 communication wiring terminals can be connected to the WIFI module and the other pair to RS485 if WIFI module and RS485 are both connected.
- Multi-device communication: Two routes of RS485 can be connected, and either pair of A/B RS485 communication wiring terminals can be used as the input and the other pair as the output.

4) Cables of the following specification will be equipped by the user.
Tab.3-4: Recommended cable specification

Name	Min. sectional area (mm^2)	Max. sectional area (mm^2)	Recommended sectional area (mm^2)
DC cable(+)	2	4	4
DC cable(-)	2	4	4
AC cable(L)	4	6	4
AC cable(N)	4	6	4
AC cable(GND)	4	6	4
Communication cable (RS485)	0.5	1.5	1

3.6.4 Steps for electrical connection

Danger Please cover the PV array by lightproof material or switch off the DC circuit breaker before electrical connection. A dangerous voltage will be generated by the PV array exposed in the shine.

Danger If the inverter has been electrified and tested before connection, wiring can not be performed unless the AC and DC power supplies are cut off for 10min and a multimeter shows that the DC side is tatally discharged.

Caution When designing the PV array, make sure the maximum open circuit voltage is not higher than 550V at each series of PV group. Otherwise the inverter will be damaged irreversibly

Tip Different colors of cables shall be used for differentiating in assembling. For example: the positive pole is connected by a red cable and the negative by a blue cable.

Tip In order to balance each PV series, Cable shall be with the same sectional area.

Tip DC cable between the inverter and the assembly shall be the special PV cable. The voltage drop from the terminal box to the inverter is about 1-2%. It is recommended the inverter is installed on the assembly support for generation to reduce the cable cost and the DC loss.

Tip High performance and high quality PV array shall be used. The open circuit voltage in the serial array must be lower than the maximum DC input voltage in the PV grid-tied inverter, and the working voltage of the serial array must comply with the MPPT voltage of the serial array must comply with the MPPT voltage in the PV grid-tied inverter.

Notice
- Protect the LCD panel during wiring;
- Protect the LCD panel and other elements from scratch or damage by cables or tools.

3.6.4.1 Steps for DC connection

Steps for DC cable wiring

1)Using the striping tool to cut the PV cable, and makes the cooper wire reveal as 0.7cm.

Fig.3-26

Fig.3-27

2)Using the crimping tool and put terminal into mold of crimping tool, The terminal size is 4.0mm, so put it into the mold of 4-6mm.

Fig.3-28

3) Process crimping.

Fig.3-29

4) Crimp closely between the terminal and PV cable.

Fig.3-30

5) The terminal is crimped well with PV cable wire.

Fig.3-31

6) Put terminal into connector.

Fig.3-32

7) The DC wiring finished.

Fig.3-33

3.6.4.2 Steps for AC connection

Steps for AC cable wiring:

1) Put the threaded sleeve and pressure screw of AC wring terminal and the AC wire.

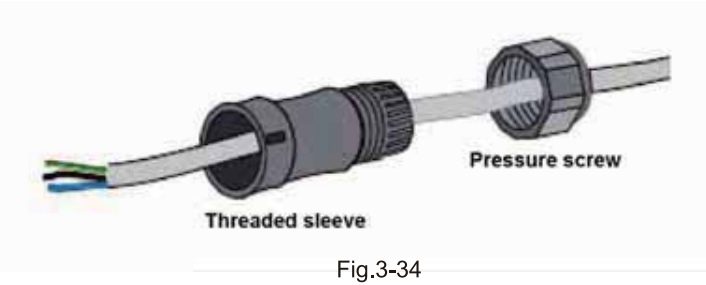


Fig.3-34

2) Wire the AC wire refers to below instructions.

Screw the green-yellow wire to the ground terminator in the AC Connector
Screw the blue wire to the N(Natural) terminator in the AC Connector.
Screw the brown wire to the L(Line) terminator in the AC Connector.

Fig.3-35

3) Confirm all the wires should be screwed down.

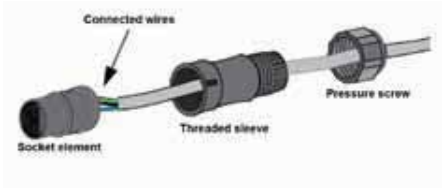


Fig.3-36

4) Screw down the threaded sleeve and the pressure screw.

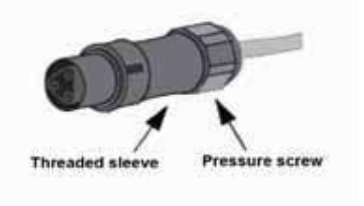


Fig.3-37

5) The AC connection finished.

3.6.4.3 DC/AC terminal connection:

1) Make sure that the DC/AC breaker is switched off.
2) Insert the DC+/- wiring terminal into corresponding DC+/- terminal.

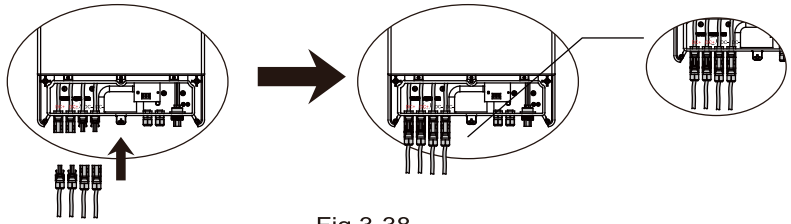


Fig.3-38

3) Insert the AC wiring terminal into the AC terminal.

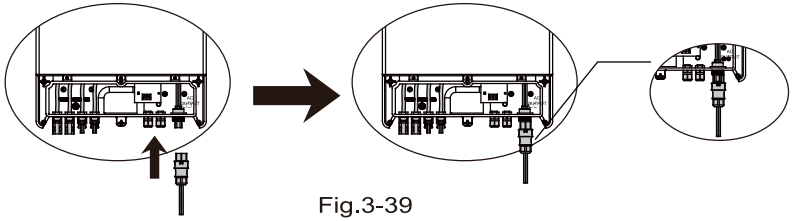


Fig.3-39

4) Switch on the AC breaker.

5) Switch on the DC breaker.

3.6.4.4 Connect RS485 as per the following steps.

1) Remove the 6 screws on the inverter bottom cover by wrench, and open the bottom cover.

Fig.3-40

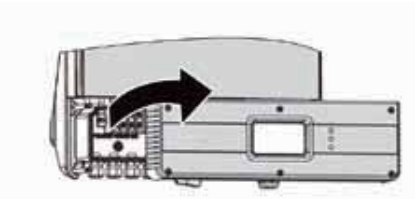


Fig.3-41

2) Remove the waterproof cover from the RS485 communication waterproof terminal, lead the cable through the cover and then to the device via the waterproof terminal.

3) Estimate the cable length to the terminal, peel off the cable as pre the length of the metal section of the tube type pre-insulated terminal, and press on the terminal by a pair of wire end-sleeve pliers reliably.

Fig.3-42

4）Press down the top of the terminal by a flat screw driver, insert the cable into the terminal A/B.

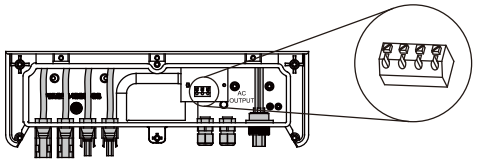


Fig.3-43

5）Cover the bottom cover of the inverter.

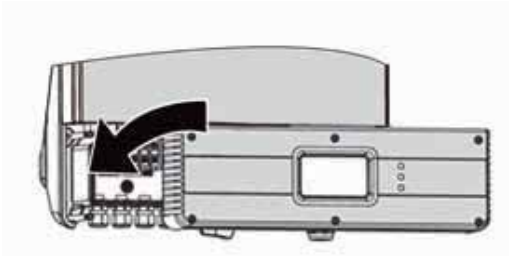


Fig.3-44

6）Connect the other side of the communication cable to the 485/USB connector and then connect the USB to the PC.

Fig.3-45

7）Start the monitor software on the PC and start to communicate.

3.6.5 Earthing requirement

> **Caution** The inverter is a device with no transformer, neither the positive nor the negative pole of the PV assembly DC side can be earthed, or the inverter will not work normally, or even be damaged irreversibly.

In Tang series PV power generating system, all device shells, assembly supports and the GND terminal of the inverter must be safety and reliably earthed.

4 Trial operation

4.1 Check before operation

> **Warning** Necessary safety check must be performed before the inverter is electrified for trial operation!

4.1.1 Check for reliability of mechanical installation

Check if the inverter is firmly installed and if all bolts are reliably tightened. For an inverter installed on a metal supporter, make sure each bolt is tightened and support has enough load bearing capacity.

4.1.2 Check for connecting cables

Check if all cables in the system are firmly connected without any missed or wrong connection, and especially check if all positive and negative poles are correct. If a DC switch is equipped on the inverter, the DC switch shall be turn to the “OFF” state.

4.1.3 Electrical check

Make sure the DC input voltage of the inverter is lower than 550V (with the temperature decrease of the PV array, the open circuit voltage will be increased, so a residual voltage at the low temperature must be put into consideration).

Make sure the grid parameters are complying with the inverters parameters.

4.2 Electrify the inverter

The inverter can be started up as per the following steps after all testing and checking steps are performed.

Switch on the DC breaker, and turn the DC switch to the “ON” state if a DC switch is equipped on the inverter.

Switch on the AC breaker.

See Part 5 of this manual for “Human-machine interaction” after the inverter is started up. If enough power energy can be generated in the solar array, the inverter will be started up automatically, and LCD will display the normal status which means the inverter is successfully started up. If the inverter is not normally started up, please refer to Part 6 “Troubleshooting and maintenance”.

5 Human-machine interaction

5.1 LCD interface

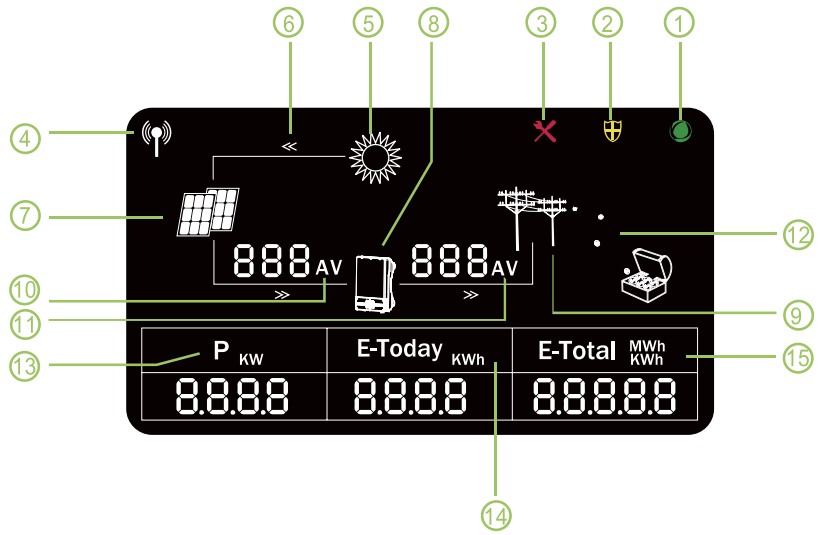


Fig.5-1

Tab. 5-1: Introduction to symbols on the LCD panel

SN	Symbol	Description
1		It means the inverter is running normally (sleeping, standing-by and power generating mode).
2		The inverter enters the protection mode
3		The inverter enters the fault mode.
4		It means the communication mode of the inverter.
5		It means the energy source of the photovoltaic system (light energy).
6	«	It means the energy flow direction of the photovoltaic system
7		It means the PV panel (transform the luminous energy into DC)

SN	Symbol	Description
8		It means the photovoltaic inverter(transform the DC into AC and further send it to the grid).
9		It means the grid.
10	AV	It alternately displays the input voltage/current of the DC side.
11	AV	It alternately displays the voltage/current of the AC side.
12		The PV system is running normally, and the “coin” symbol means the system is generating power.
13	P KW	It indicates the current power, unit: KW.
14	E-Today KWh	It indicates the electric quantity of the current day, unit: KWh.
15	E-Total MWh KWh	It indicates the total electric quantity, unit: KWh or MWh.

5.2 Internal data storage

This device has data storage functions, and detailed data storage for 30 days can be realized without any external data storage device.

1) History data storage

Data will be stored once per minute, the data stored include the total power generated, output voltage/current, input voltage/current.

2) Running state record

Running state information record. It can save the running state of the device, including the start time point and end time point of the running state, so that the user can check the running state conveniently.

5.3 Introduction to the function of monitor software

Tang series inverter can realize data reviewing and parameter setting, ect by the monitor software, the following is a brief introduction to the monitor software, and for more details please read the instruction manual for the monitor software.

Tip You can download the most updated monitor software and the corresponding user's manual on our website: www.xgsolar.com

5.3.1 Main interface

1) Device list zone: names of all registered devices with the communication status (LIVE or OFF) are displayed by a module tree, and one of the device can be selected as the current device by clicking.

2) Accumulated data displaying zone: current power generated, current day power generated, total power generated,CO2/SO2 reduction and coal equivalent.

3) Current device current data curve.

5.3.2 Parameter setting

1) Serial port setting: select the serial port number for device communication.

2) Device selecting: select the device to be set.

3) Time setting: set the time of the current device.

Warning The safety standard for the inverter can not be modified accord the modified standard shall comply with the local grid standard, and the safety standard setting must be performed by a qualified electrical engineer who is familiar with Tang series inverter and the local power grid. A wrong safety standard setting may cause some damage of device or cancellation of grid connecting license, and in this case Xinqi Power will take no consequential responsibility.

5.3.3 Device management

1) Device registration: a new device can be added into the device list by the user.

2) Device modification: the name of a registered device can be modified by the user.

3) Device deletion: a dismantled device can be deleted from the device list by the user.

5.4 Inverter working mode

After the inverter is started up, the normal working state will be switched as per the chart below:

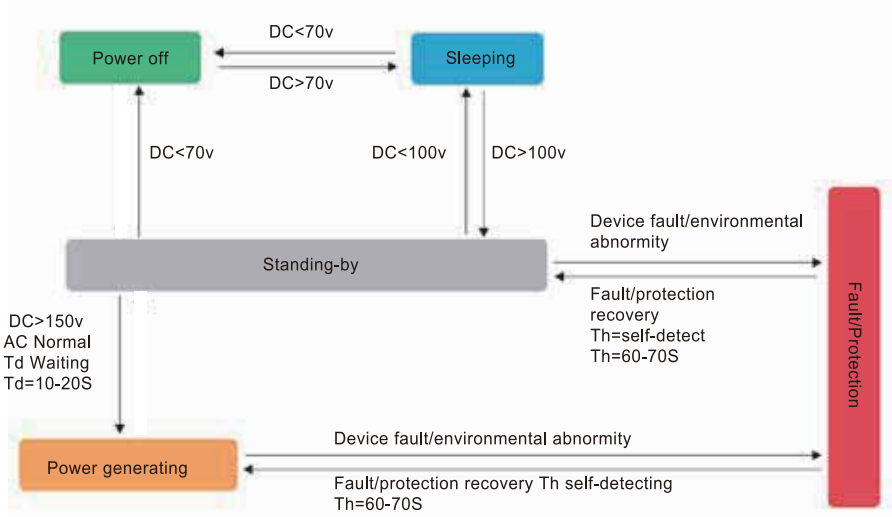


Fig. 5-2

See the following content for the meaning of each mode.

5.4.1 Standing-by mode

When the DC voltage is higher than 70V but lower than 100V, the inverter will enter the sleep mode. In this case, the inverter will keep monitoring the DC voltage , and will enter the ready mode once it reaches the working voltage 150V.

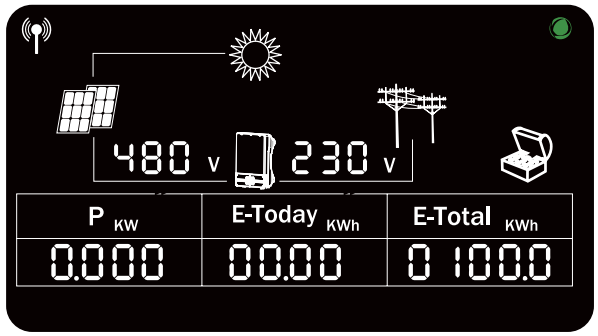


Fig. 5-3

5.4.2 Ready mode

When the DC voltage is over 150V, the inverter enter into the ready mode. In this case, inverter start hardware self-checking,and after the self-checking is over, the inverter enter power generating mode.

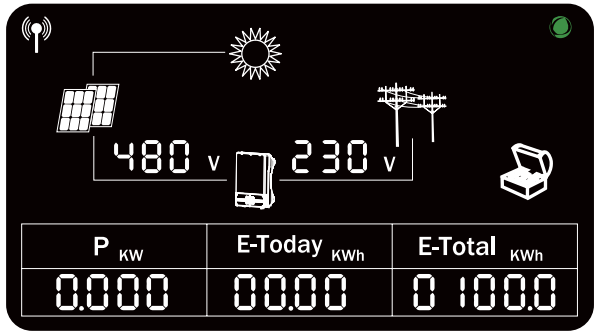


Fig. 5-4

See the following content for the meaning of each mode.

5.4.3 Power generating mode

When the external condition satisfies the power generating condition, and the after the self-checking gets through, the inverter will enter into the power generating mode.

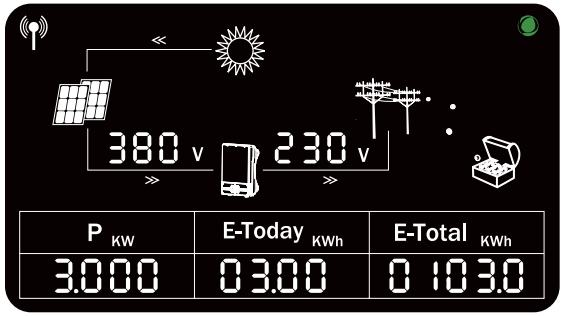


Fig. 5-5

5.4.4 Protection mode

If any external fault such as AC side grid fault is detected by the inverter, the inverter will stop power generating and enter the protection mode, in this case the protection indicator on LCD panel will show and display the corresponding protection code.

Troubleshooting can be performed by the user according to this code. The inverter will keep monitoring if the external fault is removed, and will keep in the protection mode unless the fault is removed. It will be reenter the grid-connect power generating mode one minute later after the fault is removed.

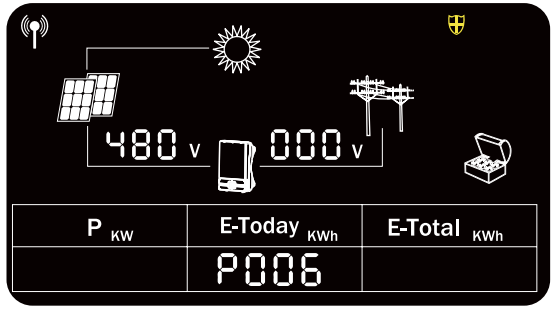


Fig. 5-6

5.4.5 Fault mode

If any internal fault is detected by the inverter, the inverter will stop power generating and enter the fault mode, in this case fault indicator on the LCD panel will show and display the corresponding fault code.
Troubleshooting can be performed by the user according to this code. The inverter will keep monitoring if the internal fault is removed. It will be reenter the grid-connect power generating mode if the fault is removed.

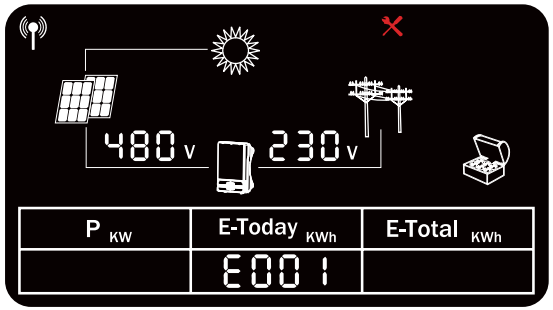


Fig. 5-7

Notice

In the morning and evening, the light intensity is weak and changeful, thus the LCD keep flashing.In order to avoid the user's trouble, and the LCD will light up when it enter into the power generating mode. In other mode, if the user wants to check the relevant data of the inverter, he can tap the inverter body and wake up the LCD.

Notice

When the inverter enter into the protection and fault mode, its corresponding protection and fault code may also appear twice or more. At this time, the protection or fault code display space below the LCD display screen will alternately display a variety of protection or fault code every 2 seconds .

5.5 LCD panel power saving mode

The LCD will enter sleep mode if no operation last for 2 minutes , to wake it up please tap on the shell slightly.

5.6 LED blink table

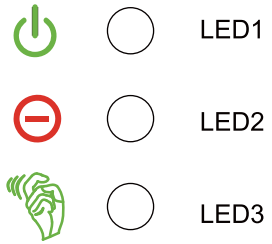


Fig. 5-8

Mode \ LED	LCD On			LCD Off		
	LED1	LED2	LED3	LED1	LED2	LED3
Standing-by mode	★					★
Ready mode	★					★
Power Generating mode	●					●
Protect mode	★					★
Fault mode		●			●	

● Lightened constantly

★ Flashing

6 Troubleshooting and maintenance

6.1 Troubleshooting

This part introduces the common fault and solving steps, provides troubleshooting method and skills to the user, and helps the user identify and solve some common fault of the inverter.

> **Tip** Faults mentioned in this part means the inverter enters the protection state or fault state.

The protection state is mostly caused by some external reasons, the inverter output is not matched with the grid, the grid is power off or the system is not correctly earthed, and thus the inverter acts to ensure the own safety. The inverter itself has no defect and can recover from the protection state if the system is correctly designed and installed.

Sometimes the inverter enters the protection state by the own defect and can be recovered by resetting or repairing.

The fault state is caused by incorrect design of system, e.g: the DC voltage is too high, and thus the inverter acts to protect the system safety. The inverter can be recovered from some faults automatically or by resetting, and some faults are caused by the own defect of the inverter, and in this case the inverter cannot be recovered and shall be repaired.

Correctly identifying the fault state of the inverter is helpful for solving the fault, so please threat as per the following steps:

1) Check if the status displayed on the panel is a protection state or fault state, and record all error codes.

2) Try the solution listed in Tab.6-1 and 6-2 and meanwhile check as per the following steps.

- If the voltage at the AC/DC side is normal and if the breaker is switched on?
- If the inverter is installed in a clean , dry and well ventilated place?
- If the cable sectional area satisfies the requirement?
- If the connecting cables is too long?
- If all cables are firmly connected?
- If wiring is reasonable?
- If the safety standard setting is correct?

3) If you meet any problem that you cannot solve by yourself, please contact the client service man of Xinqi Power for the optimal solution, please provide the detailed system installation information, inverter model, serial number and fault information.

Tab. 6-1: Protection code and solution

Displayed code	Protection description	Recommended solution
P001	The leakage current is too high	1.Cut off the DC breaker and check if there is abnormity in the AC side. 2.After the fault is removed, close the DC breaker and restart the inverter. 3.If the fault occurs repeatedly, please ask for professional service.
P002	The voltage at the grid side is too high	1.Check if the inverter is normally connected to the grid. 2.Check if the grid voltage and frequency are complying with the output scope of the inverter. 3.If the fault above is removed but the inverter can still not work normally, please ask for professional service.
P003	The voltage at the grid side is too low	
P004	The frequency at the grid side is too high	
P005	The frequency at the grid side is too low	
P006	Islanding protection	
P007	The DC voltage is too low	The inverter will recover automatically when the light is sufficient.
P008	Output short circuit	1.Check if the inverter is normally connected to the grid. 2.Check if the grid voltage and frequency are complying with the output scope of the inverter. 3.If the fault above is removed but the inverter can still not work normally, please ask for professional service.
P009	Output current DC offset is too high	
P010	Internal synchro communication fail	1.Switch off the DC breaker and wait 1 minute. 2.Switch on the DC breaker and check if the inverter can auto reboot. 3.If the fault occurs repeatedly, please ask for professional service.

Tab. 6-2: Fault code and solution

Displayed code	Fault description	Recommended solution
E001	The Insulation Resistance is low	1. Switch off the breaker. 2. Check if the resistance between the +/- poles of the PV assembly and the ground is larger than 1MΩ. 3.If the fault above is remove but the inverter can still not work normally, please ask for professional service.
E002	The DC voltage is too high	1. Switch off the DC breaker. 2. Check if DC voltage is higher than 550V（500V for 2.2k and 450V for 1.5k）. 3. If the fault above is removed but the inverter can still not work normally, please ask for professional service.
E003	The DC input current is too high	1. Switch off the DC breaker. 2.Check if the system is designed incorrectly(DC power too high). 3. If the fault above is removed but the inverter can still not work normally, please ask for professional service.

6.2 Daily maintenance

It is unnecessary to maintain the inverter in normal conditions but it is necessary to make sure the inverter is not covered by dust.

●Cleaning

The inverter can be cleaned by electric compressed air blower, dry soft cloth or soft brush. Please never clean the inverter by any water, corrosive chemical agent or cleaning agent.

●Heat radiation

To protect the normal operation and prolong the service life of the inverter, the inverter must be installed in a well ventilated space without any air barrier surrounding the heat radiator at the back of the inverter, and dust or snow must be removed timely if any.

7 Uninstallation

The inverter shall be treated as per the following steps if it is to be replaced or out of service.

7.1 Uninstalling steps

1) Switch off the AC breaker.

2) Switch off the DC breaker.

3) Wait for 10min till the inverter is fully discharged.

4) Check by a multimeter and make sure neither the AC side nor the DC side is electrified.

5) Press the right position of the terminal as Fig.7-1,When you hear a “click”, then you can pull out the positive and negative DC terminal adaptor as Fig.7-2.

Fig.7-1

Fig.7-2

7.2 Packing

Please pack the inverter with the original package if possible. If the original package is not available, please pack with a carton satisfying the following requirement.

- Firm enough for 45kg.
- Easy for handing.
- Fully closeable.

7.3 Storing

The inverter must be stored in a dry and clean place of -30℃- +80℃.

7.4 Solution at the termination of service period

At the termination of inverter service period, please send the inverter and package material to the designated place for electronic waste treatment. Contact the related authority for treating and recovering if necessary. No inverter or any part can be disposed or own accord.

8 Technical parameters

Tab. 8-1: Technical parameters

Model No	T1500TL	T2200TL	T3000TL
DC side/Input parameters			
Max. DC power [W]	1800	2500	3400
Max. DC voltage [Vdc]	450	500	550
Min. System start/Shut down voltage [Vdc]	150/100	150/100	150/100
MPPT voltage range[Vdc]	180~450	190~450	250~480
Max. input current [A]	10	13	15
Number of MPP trackers	1	1	1
Max. number of strings (parallel)	2	2	2
AC side/output parameters			
Nominal output power [W]	1500	2200	3000
Maximum output power [W]	1650	2420	3300
Nominal output voltage/range [V]	208,220,230,240/180~265		
AC grid frequency/range [Hz]	50,60/±4.5 auto-selection		
Maximum output current [A]	8	12	17
AC connection(with PE)	Single phase	Single phase	Single phase
Current distortion(THDi) [%]	<1.5	<1.5	<1.5
Power Factor [%]	> 99.9	> 99.9	> 99.9
Efficiency			
Maximum conversion efficiency[%]	96.7	97	97.3
European Efficiency[%]	96.1	96.3	96.5
MPPT efficiency[%]	99.9	99.9	99.9
Protection			
DC reverse-polarity protection	yes	yes	yes
Short circuit protection	yes	yes	yes
Ground fault/residential current monitoring	yes	yes	yes
Grid monitoring	yes	yes	yes
DC/AC side varistors(thermally protected)	yes	yes	yes

General Parameters	T1500TL	T2200TL	T3000TL
Dimension(L/W/H)[mm]	375*480*136		
Weight kg）	17	17.5	18
Embedded DC Switch	Optional		
Night Mode support	Optional		
Night power consumption[W]	< 0.2		
Isolation type	Transformerless		
Protection degree	IP65		
Operation temperature[°C]	-25 ~ +60		
Heat Dissipation	Convection		
Acoustic noise level[dB]	<25		
Altitude[m]	<2000 without power derating		
Storage temperature[°C]	-30 ~ +80		
Real Time Clock module	yes		
LCD Display	Graphic and digital segment		
Communication Interface	Standard RS485(2 in parallel)/Optional wifi module		

Warranty: 5 (yes) / 10 (yes) / 15 (optional) years

* More technical characteristics are avaliable on demand and customized.

9 Quality assurance

9.1 Warranty Policy

For our customers we provide 5 years standard warranty from the date of installation, you can also upgrade your standard warranty to 10 years. Please keep the purchasing invoice and trade mark clear for warranty. For more information, please contact Xinqi Solar or your local dealer.

9.2 Exception clause

Any of the following situation will not be covered by our warranty policy:

- Use of undersigned purpose.
- Incorrect system design.
- Incorrect installation.
- Use of any unacceptable in the system.
- Misuse or improper operation.
- Any unauthorized modification or repairing.
- The inverter is damaged by any force majeure(electric shock, fire accident, earthquack or seaquake, ect).
- Operating beyond safety regulations.
- Damage during transportation.

9.3 Warranty card

Tab. 9-1: Warranty card

Warranty Card

Customer Information

Name:

Address:

Zip Code: E-mail:

Tel: Fax:

Installation Information

PV module type (parameters): Modules Per String:

Number of Strings: Installation site:

Installation Company: Installer Name:

Inverter detailed Information

Fault Time: Model of Products:

Number of used Products: Number of Fault Products:

Date of Bill of Lading:

Fault Messages:

Brief Fault Description and Photos (Can be attached):

Customer Signature: Date:

For the information on our warranty terms and conditions, please see our website: http://www.xqsolar.com

10 Contact Xinqi Solar

Please keep the following contact ways by which you can consult with us for any product problem.

Add: Room 103, Building No.1, A District, 530 Development Zone, No.100, Jinxiu Road, Binhu District, Wuxi, Jiangsu Province , China

Tel: 0086-510-85192198

Fax: 0086-510-85192197

Post Code: 214125

E-mail: xq@xqsolar.com sale@xqsolar.com

Web: Http://www.xqsolar.com